

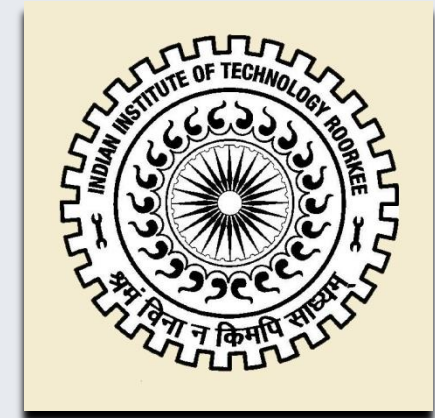
# Indo - German Winter Academy, 2011

# ELECTRIC CARS

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# ELECTRIC CARS : OUTLINE

- ❖ Historical Background
- ❖ How an Electric Car Works?
  - Basic Principle
  - Motors
  - Controllers
  - Batteries and Chargers
  - Braking
  - Auxiliary Batteries and DC-DC converters
- ❖ Tesla Roadster
- ❖ Challenges and Future
- ❖ References

# ELECTRIC CARS : HISTORICAL BACKGROUND

- ✘ Electric cars were prevalent in early 20<sup>th</sup> century, when electricity was preferred in automobile propulsion.
- ✘ Advances in internal combustion technology, especially the electric starter, the greater range of gasoline cars, quicker refueling times, and growing petroleum infrastructure, along with the mass production of gasoline vehicles reduced prices of gasoline cars to less than half that of equivalent electric cars, which led to the decline of electric propulsion.
- ✘ The energy crisis of 1970s and 1980s brought a renewed interest in electric vehicles.
- ✘ Further the global economic recession of late 2000s called to abandon the fuel inefficient SUVs, in favor of small cars, hybrid cars and electric cars.

## Historical Background cont.

### Electric car by Seimens, 1904

Ref: Bundesarchiv Bild( German Federal archive)  
through [en.wikipedia.org](http://en.wikipedia.org)



### Thomas Edison with a car made by Detroit Electric , 1907-1939

courtesy of the National Museum of American  
History through [en.wikipedia.org](http://en.wikipedia.org)



## Tribelhorn, 1902 - 1919

Ref: [en.wikipedia.org/wiki/Tribelhorn](https://en.wikipedia.org/wiki/Tribelhorn)

## The Henney Kilowatt, 1961

Ref: [en.wikipedia.org/wiki/Henney\\_Kilowatt](https://en.wikipedia.org/wiki/Henney_Kilowatt)



## Historical Background cont.

### Vanguard Sebring Citicar, 1974

Ref: [www.austinev.org/evalbum](http://www.austinev.org/evalbum) through  
[en.wikipedia.org](http://en.wikipedia.org)



### Saturn EV -1, General Motors, 1996

Ref:  
[en.wikipedia.org/wiki/General\\_Motors\\_EV1](http://en.wikipedia.org/wiki/General_Motors_EV1)

## Historical Background cont.



### Chevrolet Volt, 2007

Courtesy:

[en.wikipedia.org/wiki/Chevrolet\\_Volt](http://en.wikipedia.org/wiki/Chevrolet_Volt)

### Tesla Roadster, 2008

Ref: [www.teslamotors.com/roadster](http://www.teslamotors.com/roadster)



# ELECTRIC CARS : HOW THEY WORK?

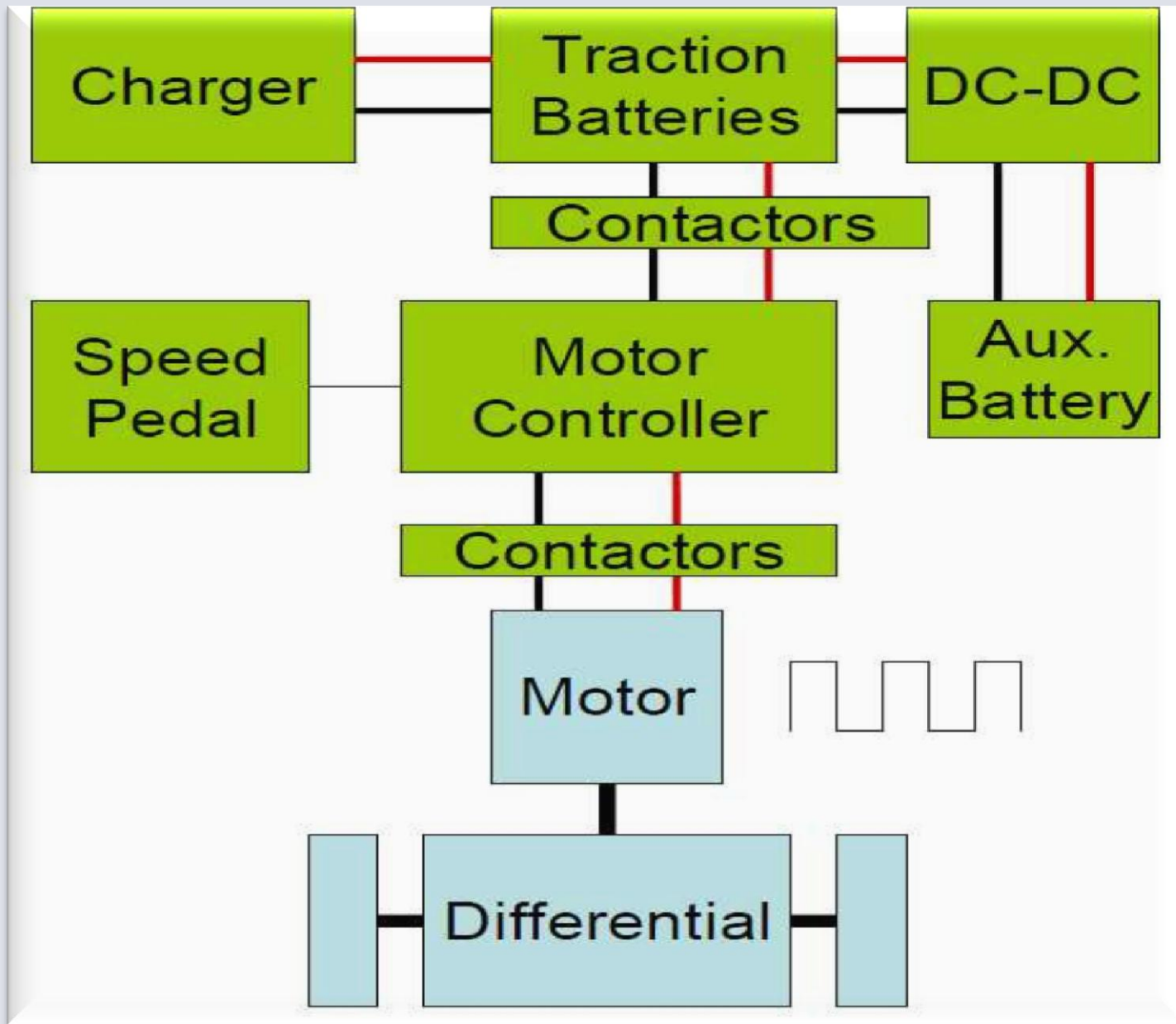
## Basic Principle

- ❑ An Electric car is powered by an Electric Motor rather than a Gasoline Engine.
- ❑ The Electric Motor gets its power from a controller.
- ❑ The Controller is powered from an array of rechargeable batteries.



Courtesy:  
<http://auto.howstuffworks.com/electric-car>





# MOTORS

- Electric cars can use AC as well as DC motors.
- DC motors run on a voltage ranging roughly between 96 to 192 volts. Most of them come from Forklift Industry.
- DC installations are simpler.
- Another feature of DC motors is that they can be overdriven for short periods of time (up to a factor of 10), which is good for short bursts of acceleration.
- One limitation is the heat build up. May lead to self destruction.

- Due to these limitations and other advantages provided by AC motors (like better torque and speed output, for same weight and size), DC motors are not used.
- Any of the industrial 3 – phase AC motors can be used.
- They allow the use of regenerative braking.



**Forklift Motor**

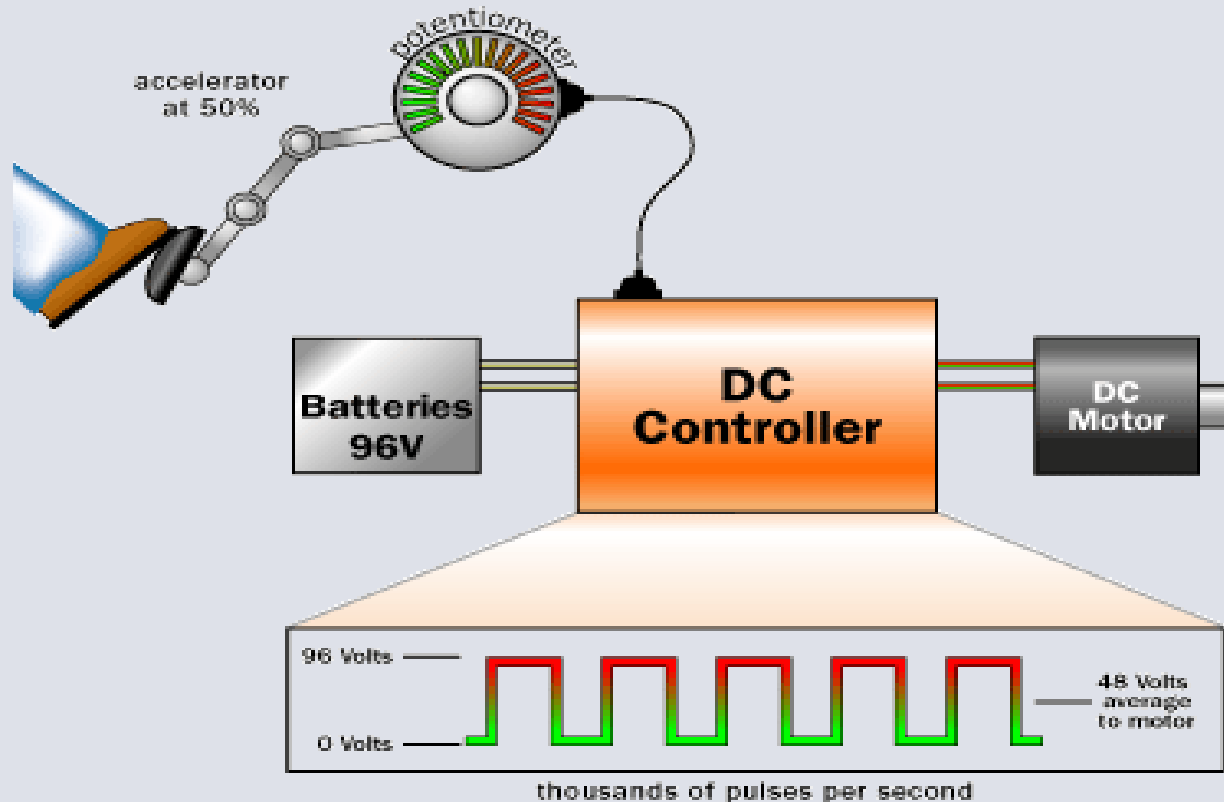
Courtesy: DIY Electric car blog



**AC Motor**

Courtesy: DIY Electric car blog

# CONTROLLERS

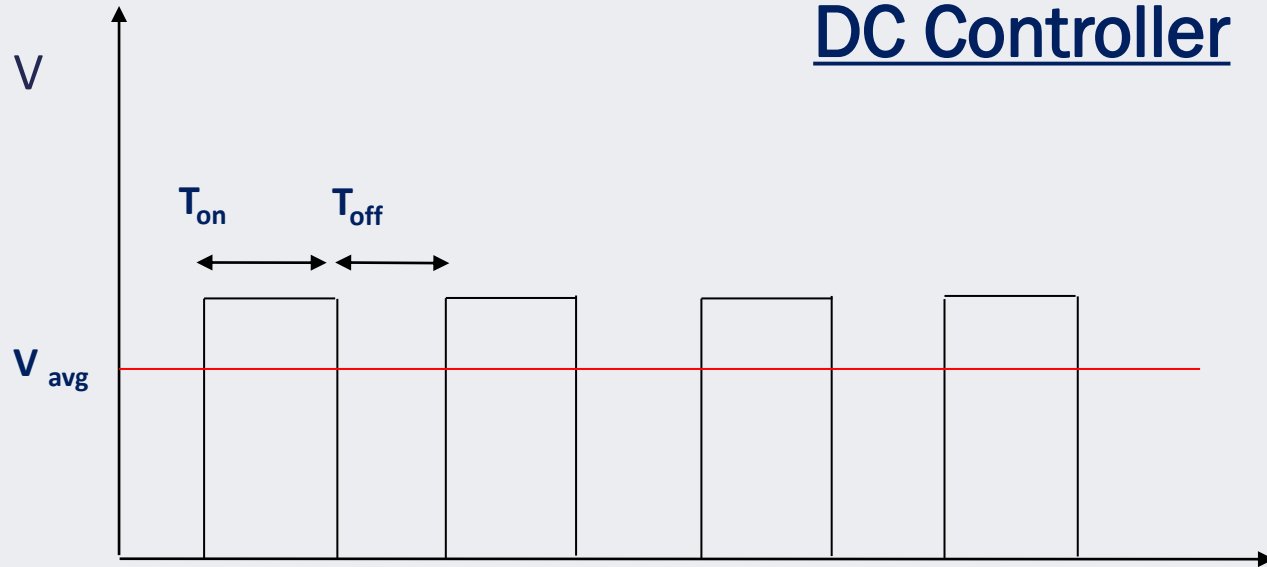


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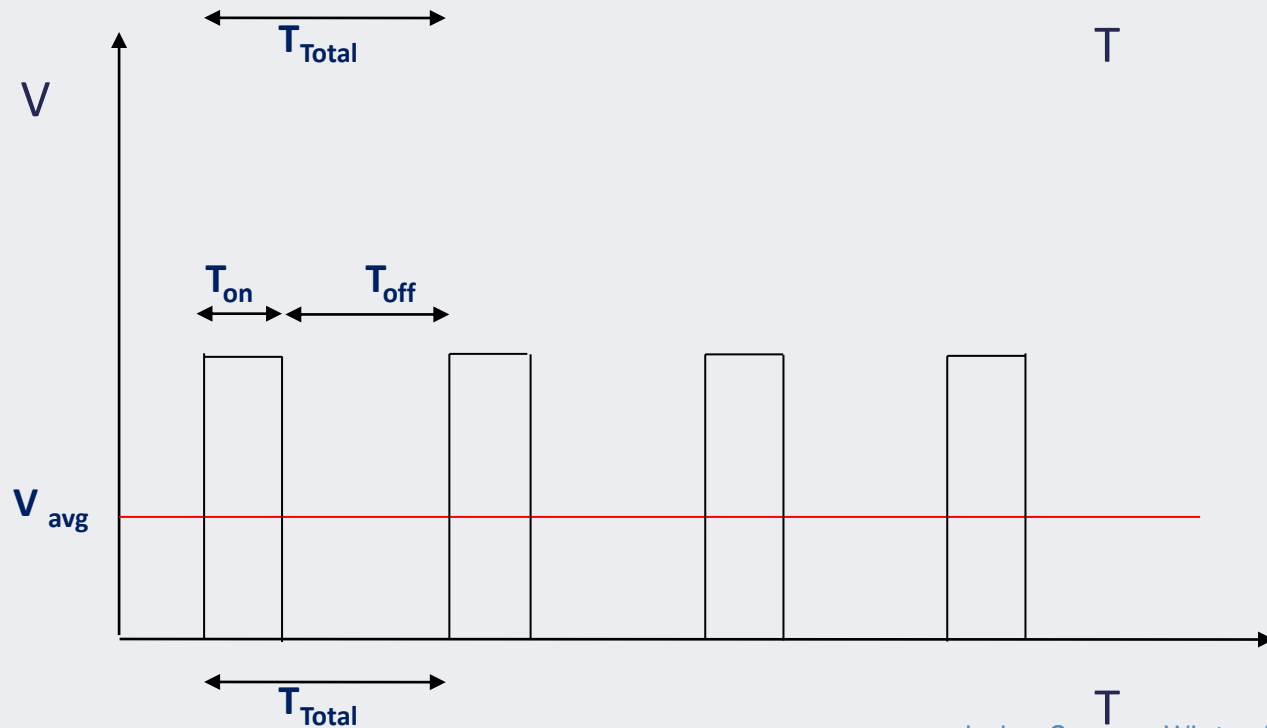
Courtesy. : [howstuffworks.com](http://howstuffworks.com)

- The controller delivers a controlled voltage to the motor, depending upon potentiometer output.
- PWM controls the speed.

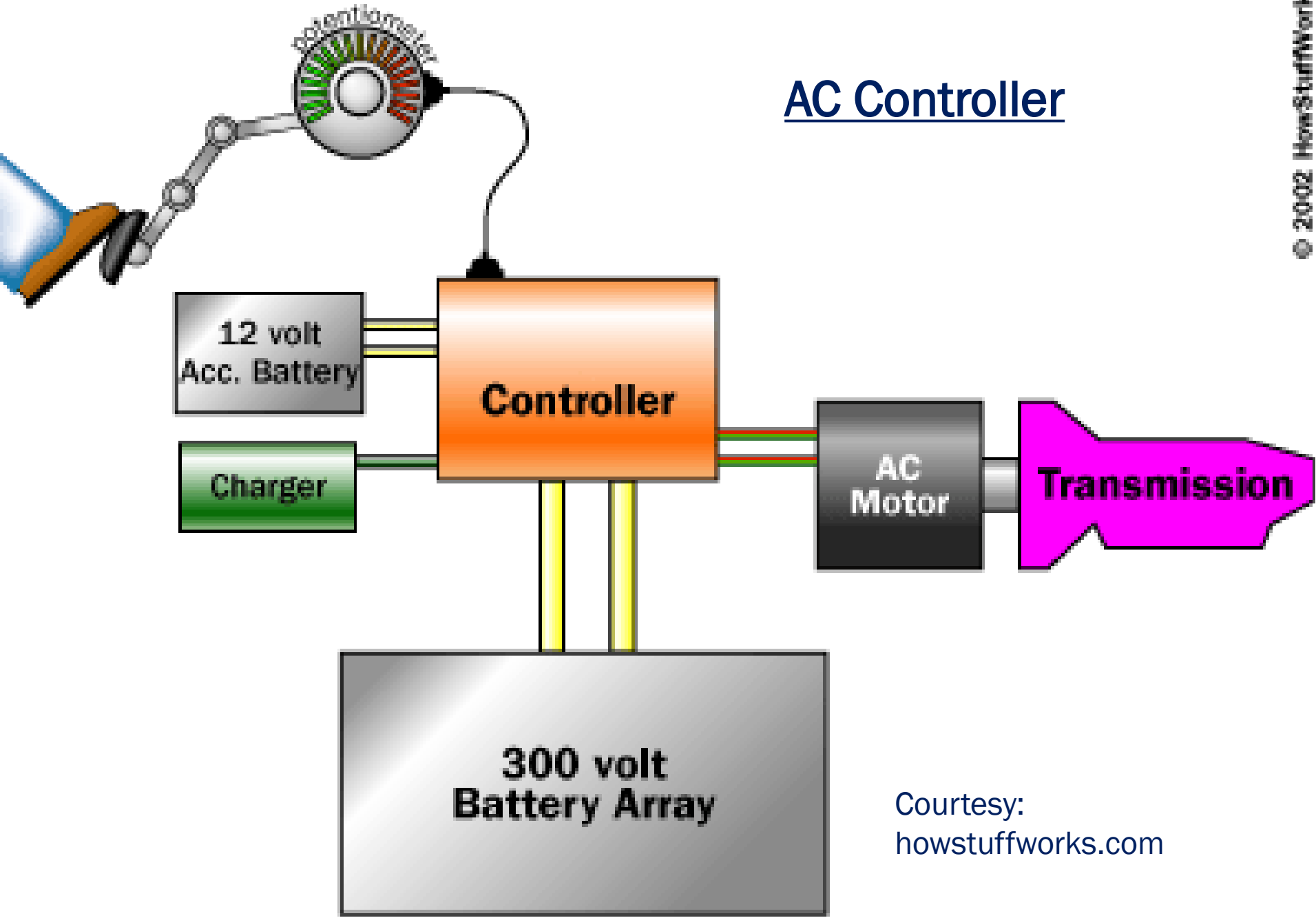
# DC Controller



DC  
Voltage  
control  
using  
PWM



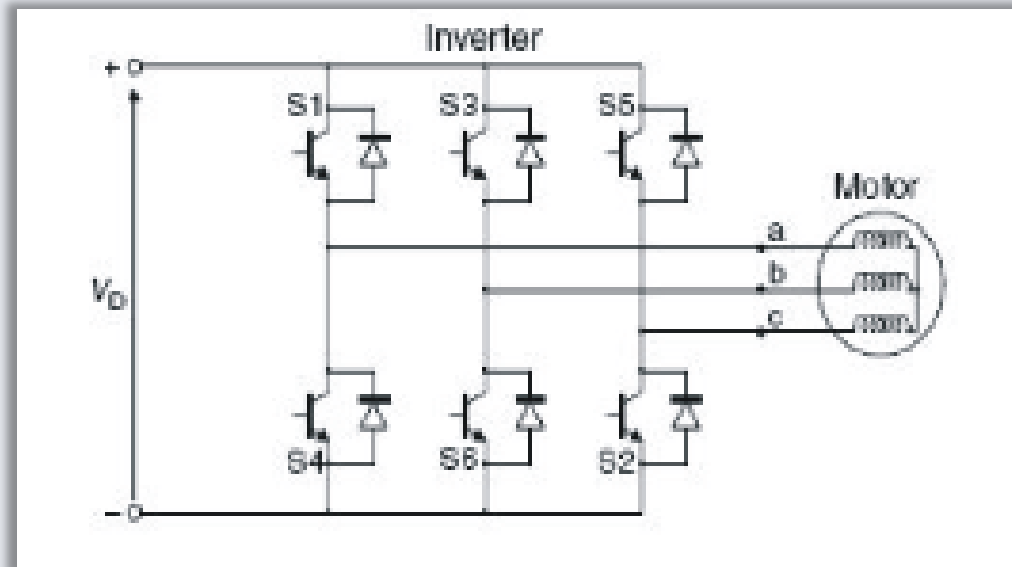
# AC Controller



Courtesy:  
[howstuffworks.com](http://howstuffworks.com)

# AC Controller

- ❑ An AC controller creates 3 pseudo sine waves which are 120 degree apart (3-phase AC).



A three phase inverter

Using six sets of power transistors, the controller takes in 300 volts DC and produces 240 volts AC, 3-phase.

# BATTERIES AND CHARGERS

- ❖ Lead acid batteries used, until recently.
- ❖ A weak link in the electric cars.
- ❖ Heavy, Bulky, limited capacity (12 – 15 kilowatt hours), slow charging rate, short life and expensive.
- ❖ NiMH batteries give double the range and last 10 years, but expensive.
- ❖ Lithium ion and NiMH batteries likely to be used if their prices can be made competitive with lead acid batteries.



# BATTERIES AND CHARGERS

Battery type	Energy/weight Watt-hours/Kg	Energy/Volume Watt-hours/L	Power/weight Watt/kg	Energy/US\$ Watt-hr/\$
Lead- acid	30-40	60-75	180	4-10
Nickel – Zinc	60-70	170	900	2-3
Lithium-Ion	160	270	1800	3-5
Lithium- Polymer	130-200	300	2800	3-5

Courtesy: [en.wikipedia.org](http://en.wikipedia.org)

# BATTERIES AND CHARGERS



Courtesy:  
[howstuffworks.com](http://howstuffworks.com)

# BATTERIES AND CHARGERS

- Charging done from power grid (household/ charging station).
- A good charger monitors battery voltage, current flow and battery temperature to minimize charging time.
- 120/240 Volts.
- Part of the controller/separate box.
- Magna – charge inductive charging system.



**DeltaQ Charger**

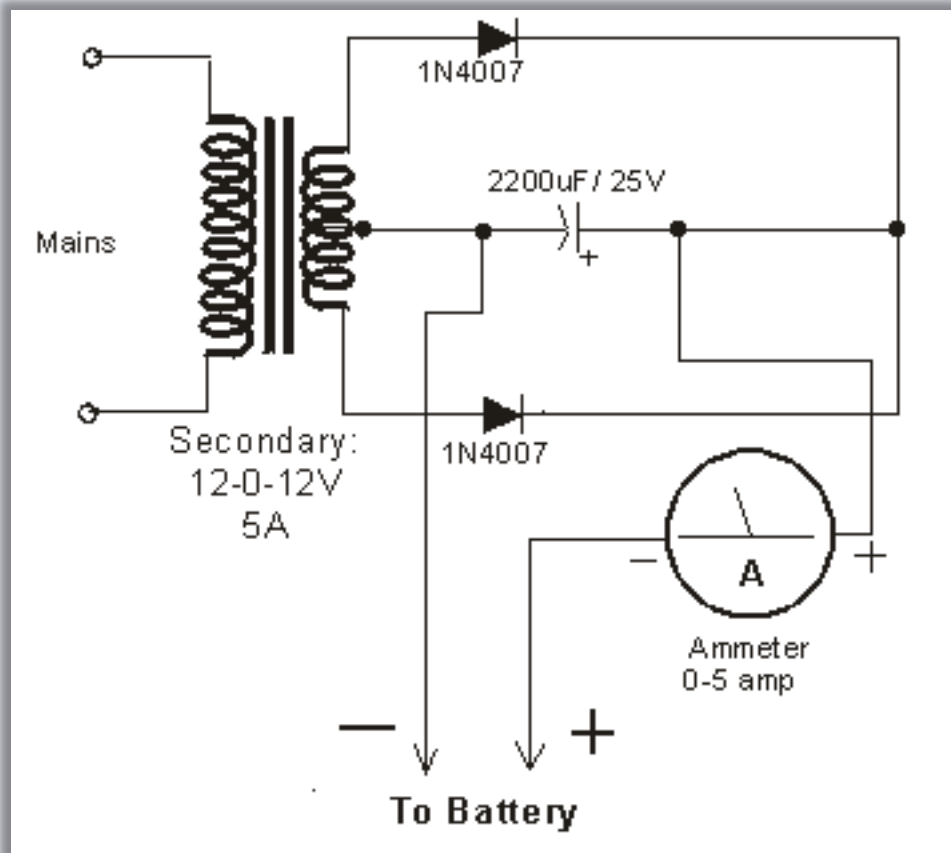
Courtesy: [www.delta-q.com](http://www.delta-q.com)



**Manzanita Micro PFC**

Courtesy: [www.manzanitamicro.com](http://www.manzanitamicro.com)

# Charger : Working



- Voltage Outlet:  
240/120 V AC.
- Battery Requirement:  
DC Voltage.
- AC to be converted to DC.
- Rectification needed.

# MAGNA-CHARGE SYSTEM

✘ Consists of two parts:

- ✓ Charging station mounted to a wall :  
Sends electricity to the car through an 'inductive paddle'. **One half of transformer.**
- ✓ Charging System in the trunk of car :  
**Second half of the transformer.**  
Completed with inserting of the paddle.

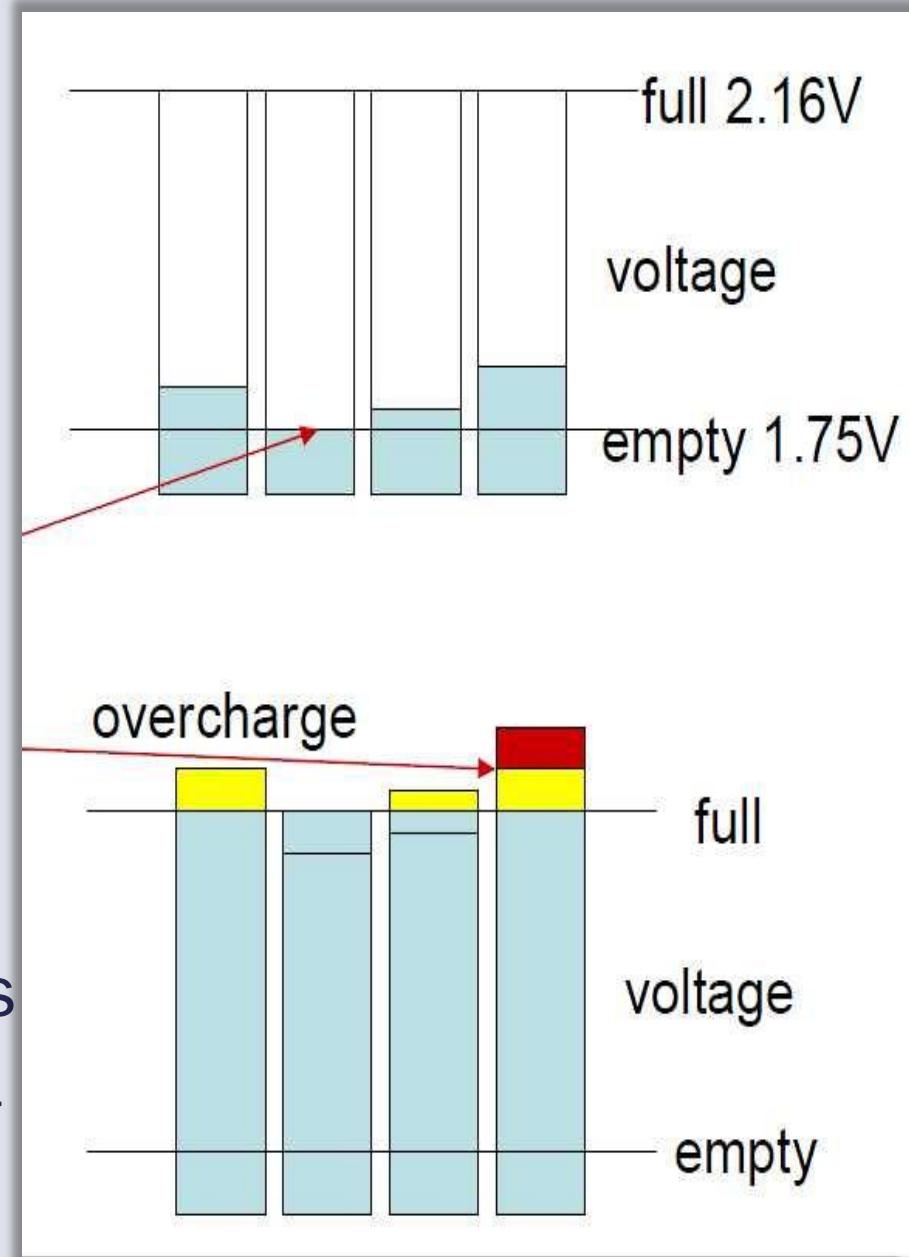


Courtesy: howstuffworks.com



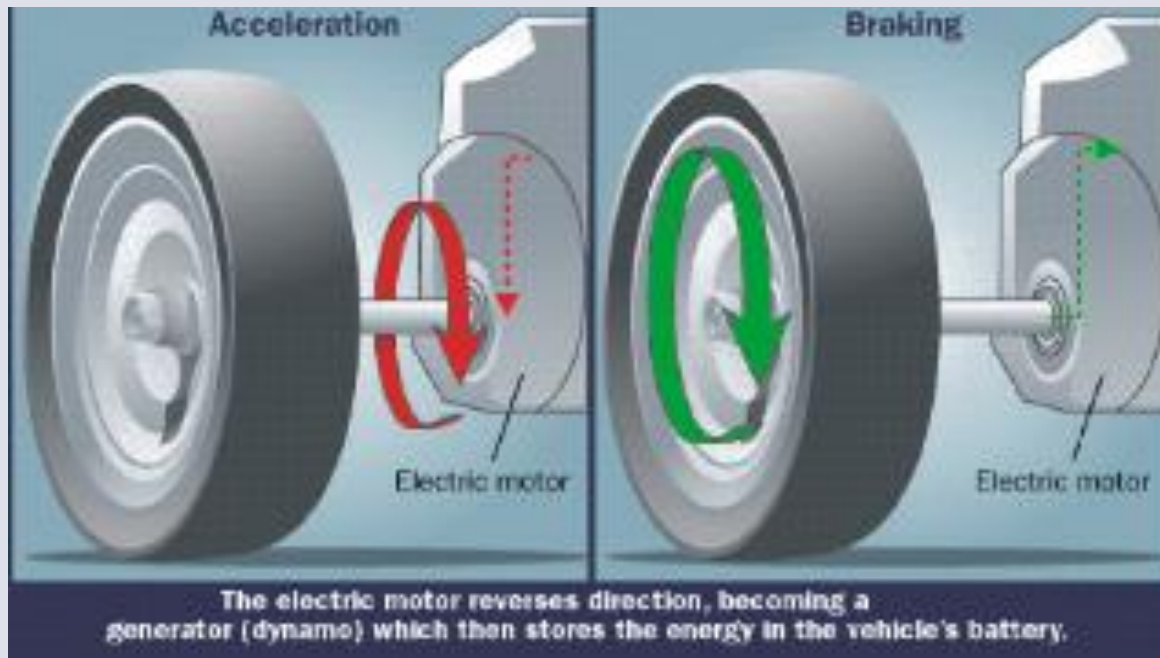
# Equalizing

- ❑ An electric vehicle has a string of batteries.
- ❑ Closely matched, but not identical.
- ❑ Weaker batteries need more recharge.
- ❑ Weak battery gets weaker.
- ❑ Solution is “Equalizing”. Gently overcharge the cells to make sure that weakest cells are fully charged.



# BRAKING

- ❑ Regenerative braking along with conventional friction braking.
- ❑ Motor as a generator.
- ❑ Recaptures car's kinetic energy and converts it to electricity to recharge the batteries.



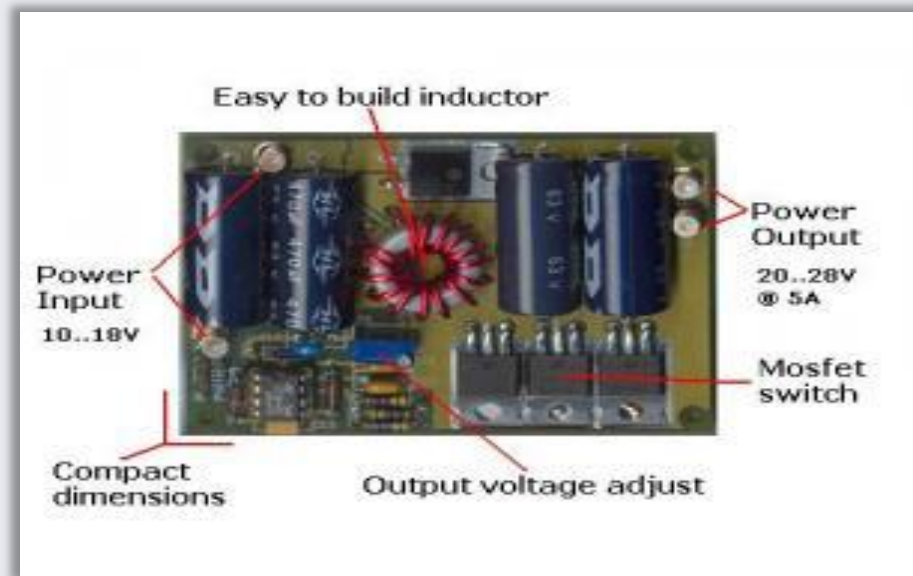
Courtesy:  
[howstuffworks.com](http://howstuffworks.com)

# AUXILIARY BATTERIES AND DC-DC CONVERTERS

- ❖ A 14 volt battery which provides power for accessories, like headlights, radios, fans, computers, airbags, wipers, power windows etc. .
- ❖ Runs motor controller logic and power electronics.
- ❖ To charge the Aux. Battery a DC – to – DC converter converts the voltage from main battery array (say 300 volts) to 14 volts.

Courtesy:

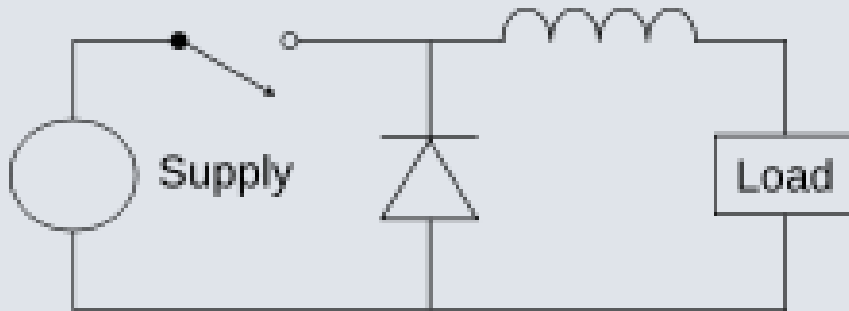
<http://www.coolcircuit.com>



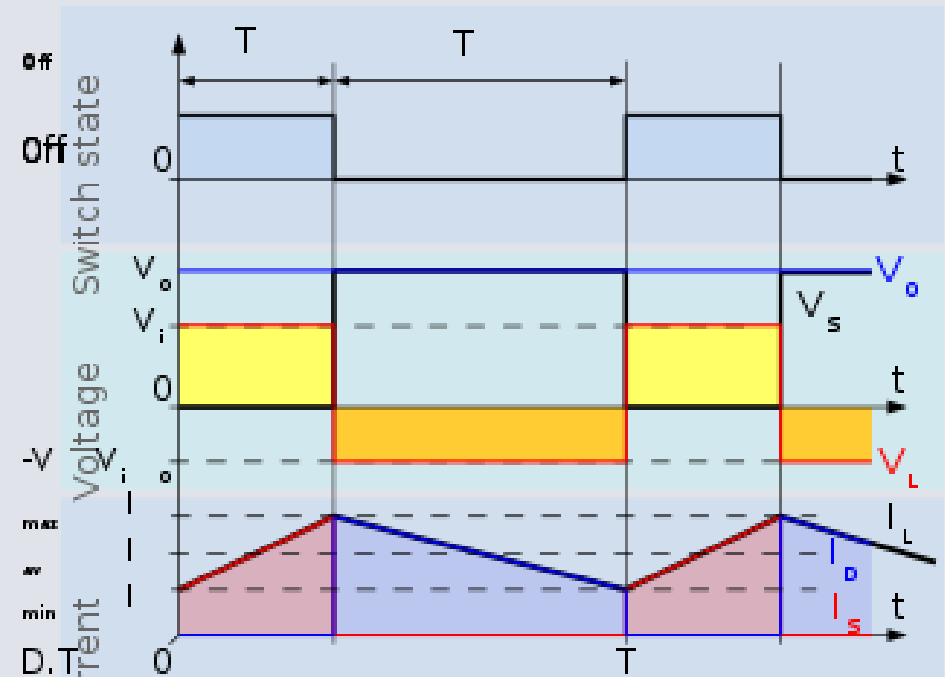
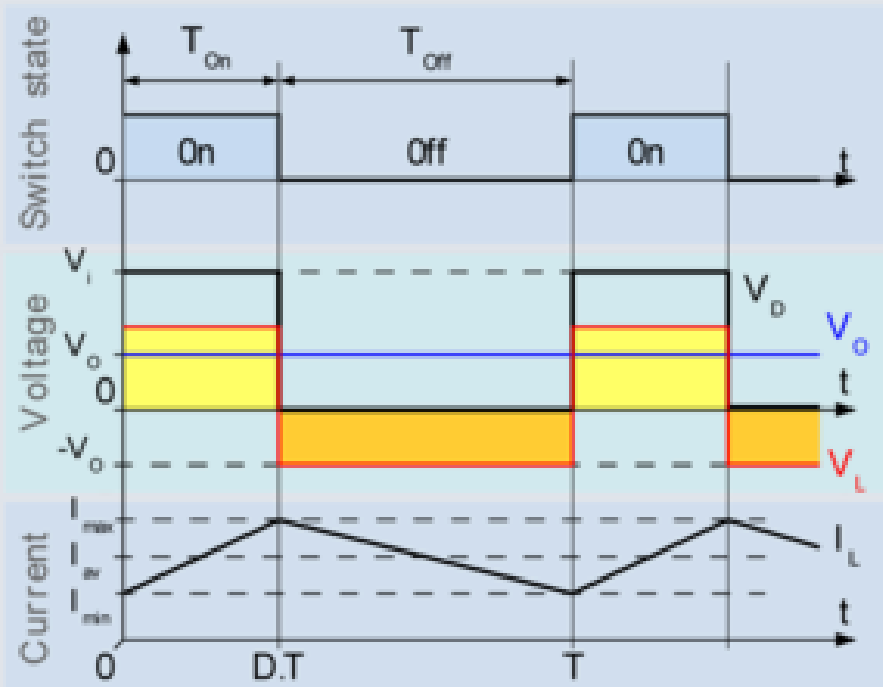
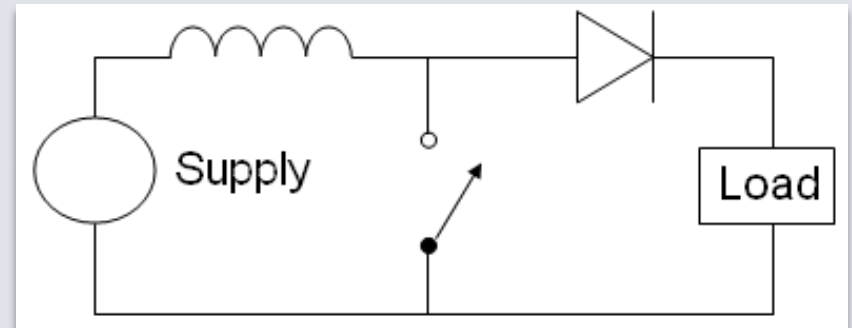


# Typical converters used

## BUCK CONVERTER



## BOOST CONVERTER



Courtesy: en.wikipedia.org

Continuous Mode

# ELECTRIC CARS: TESLA ROADSTER

- × **Acceleration:** zero to 60 mph in about 3.7 seconds.
- × **Dimensions:** 155.4 inches long, 73.7 inches wide, 44.4 inches tall with a 92.6-inch wheelbase.
- × **Weight:** 2,500 pounds (subject to change due to safety regulations).
- × **Top Speed:** Over 130 mph.
- × **Range:** 245 miles Per Charge.
- × **Battery Life:** Useful battery life in excess of 100,000 miles.



Courtesy:  
[www.teslamotors.com](http://www.teslamotors.com)

# TESLA ROADSTER: VEHICLE ARCHITECTURE

Air conditioning  
Systems

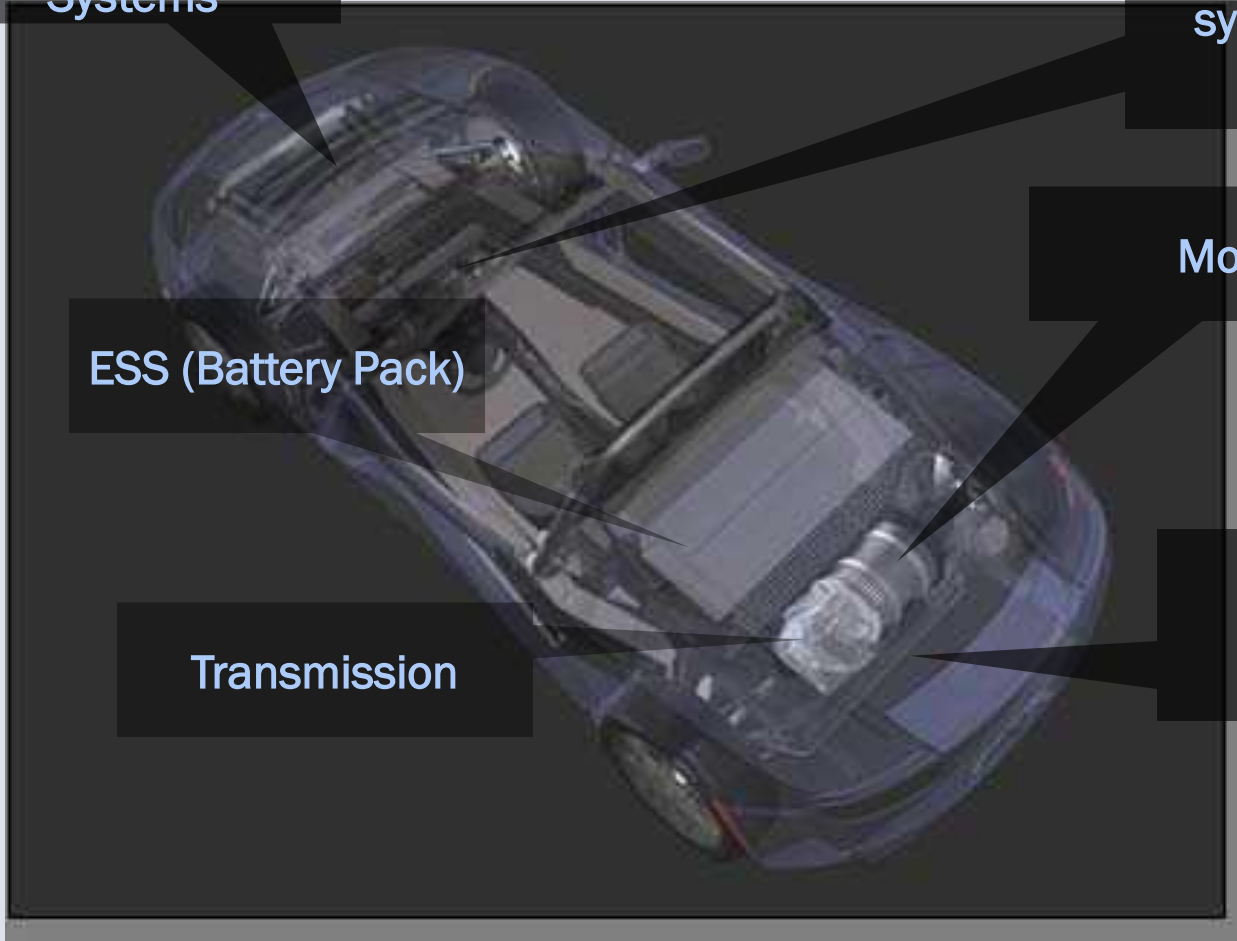
Computer, navigation  
systems and other  
accessories

Motor

ESS (Battery Pack)

PEM ( Power  
Electronics  
Module)

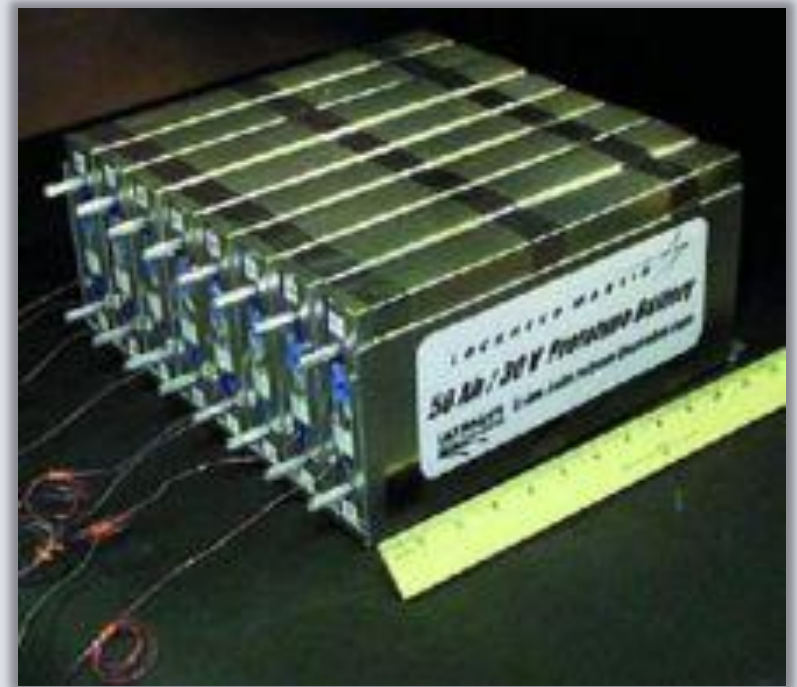
Transmission



Ref: Brian Randall Tesla presentation  
2008

# TESLA ROADSTER: ESS (BATTERY PACK)

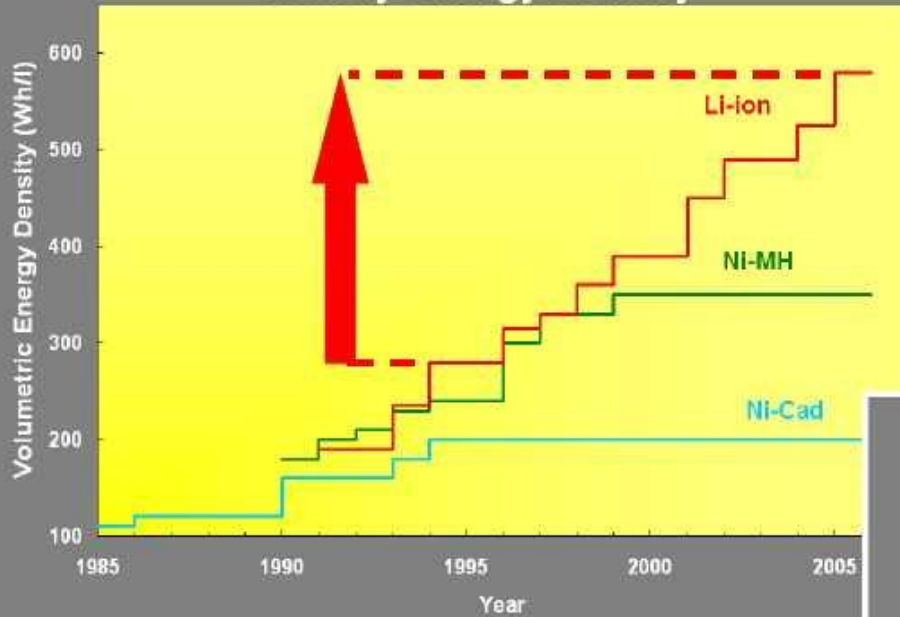
- 6831 standard 18650 Laptop Li- ion cells.
- Supplies ~375V to motors, heating and air conditioning systems.
- Cooling system.
- Current capacity of each cell: 2100 mAh.
- Energy stored =  $2100 \text{ mAh} * 3.7 \text{ V} * 6831 = 53 \text{ kWh}$ .
- Weight ~ 450 Kg.
- **Energy/Weight ~ 120.**
- **Can be recharged easily with 110/220 V outlet.**



Courtesy:  
[en.wikipedia.org/wiki/tesla\\_roadster](http://en.wikipedia.org/wiki/tesla_roadster)

Courtesy: [www.teslamotors.com](http://www.teslamotors.com)

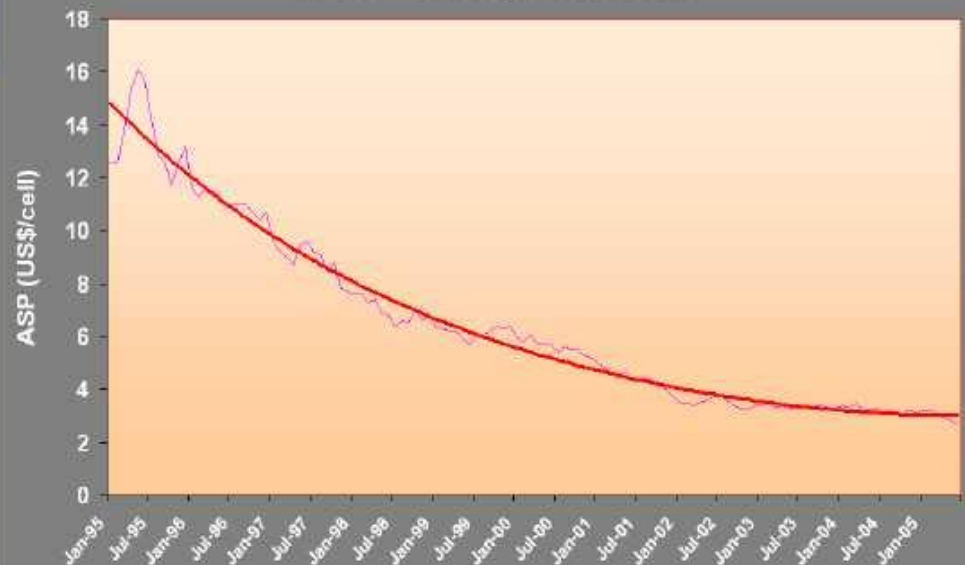
## Battery Energy Density



**Double the density  
in 10 years**

**1/4 the price  
in 10 years**

## 18650 - average cell price

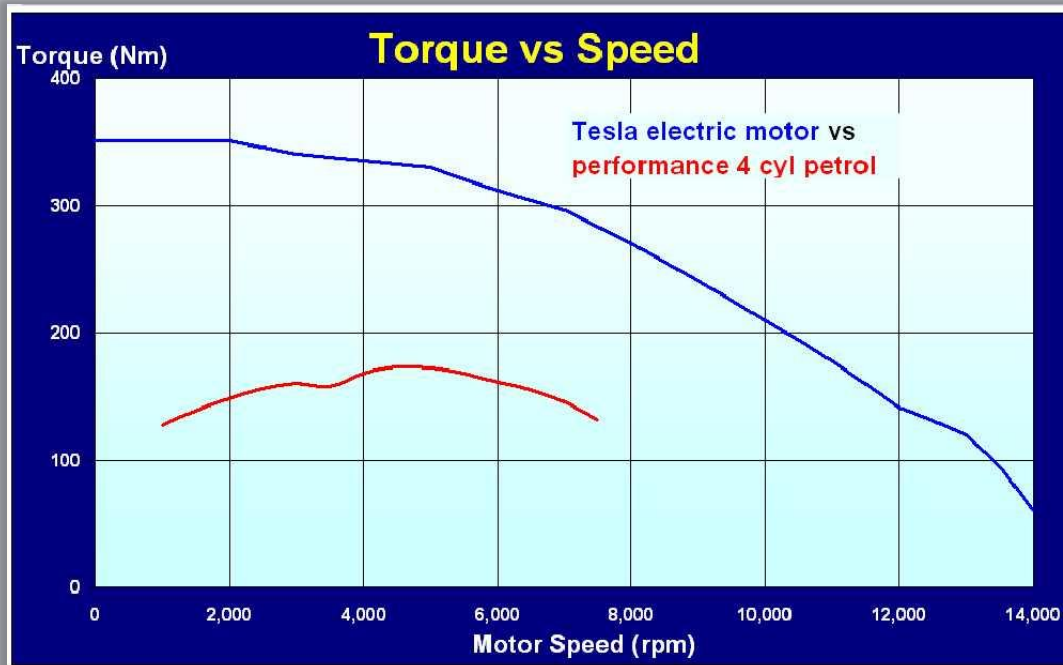


# TESLA ROADSTER: MOTOR

- 3 – phase 4 pole AC motor
- Torque: 273 lb-ft at 0 – 5400 RPM.
- Horsepower: 288 HP(215 KW) at 5000-6000 RPM.
- Max Torque: 350 Nm at 0 RPM (zero lag).
- Max Speed: 13500 RPM.



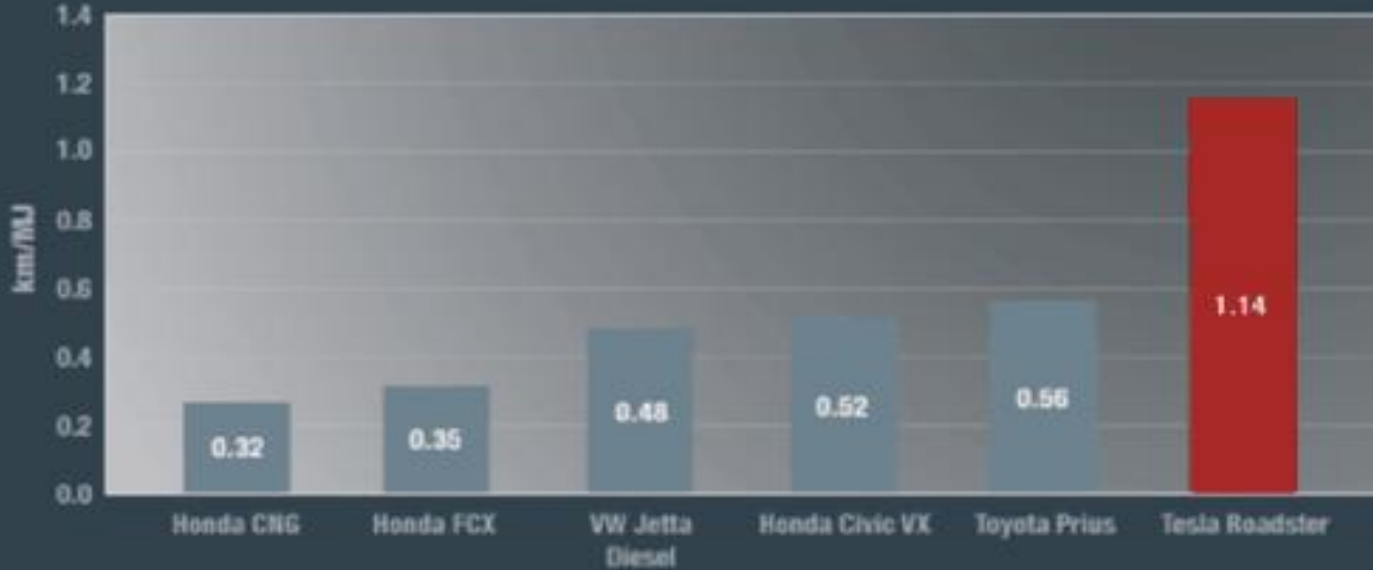
Courtesy: [www.howstuffworks.com](http://www.howstuffworks.com)



Ref: Brian Randall Tesla presentation 2008

# Well-to-Wheel Energy Efficiency

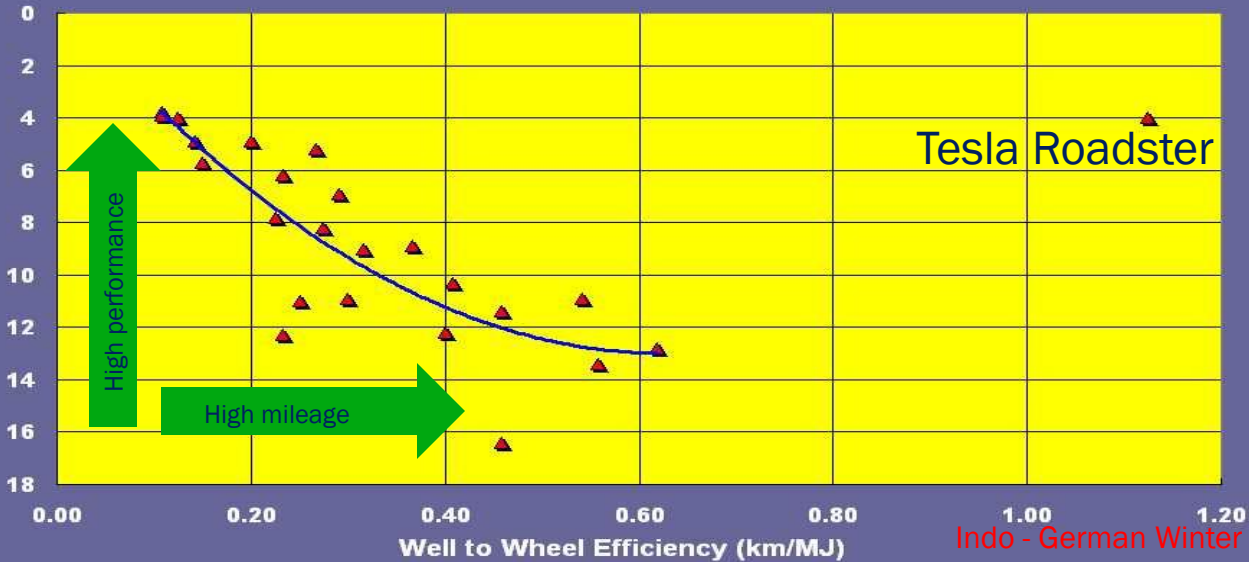
Courtesy: [www.teslamotors.com](http://www.teslamotors.com)



Acceleration  
0-60 mph

## Performance vs Efficiency

Courtesy: [www.teslamotors.com](http://www.teslamotors.com)



# CHALLENGES AND FUTURE

## ➤ Battery Problems

- Long recharging time - refueling required only minutes.
- Battery weight - 100 pound Lead acid batteries = 1 pound of gasoline.
- Battery costs.

## ➤ Range concerns

## ➤ Price

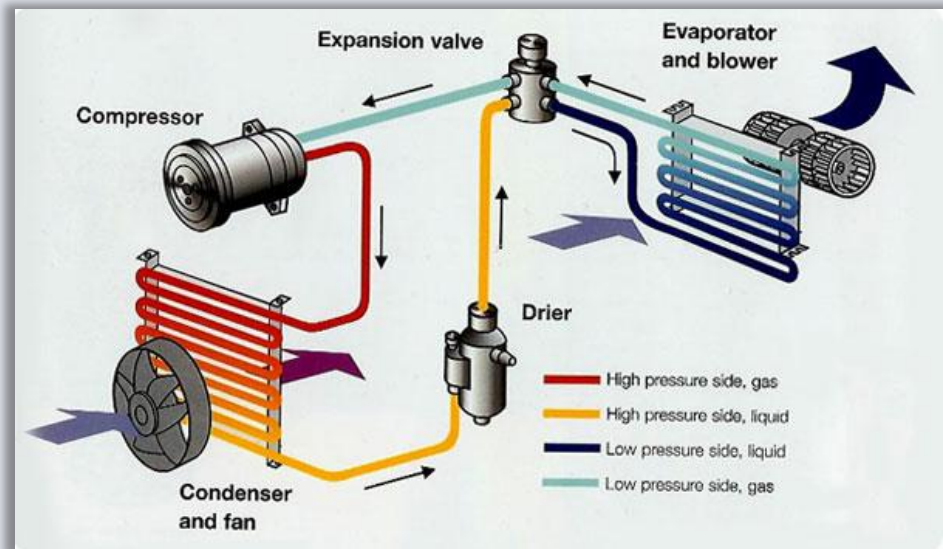
## ➤ Consumer acceptance

## ➤ Market

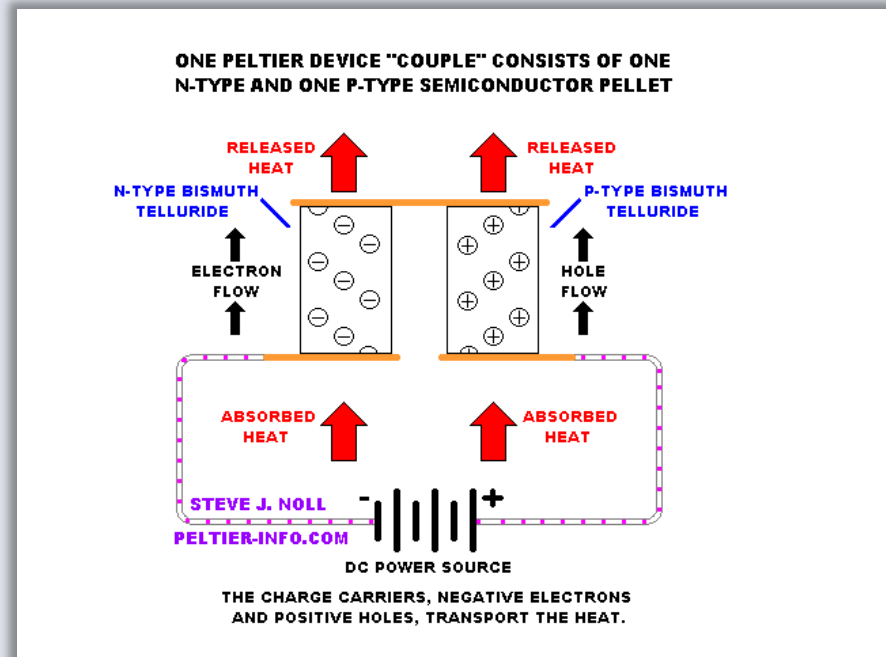


## ➤ Air conditioning

- Inefficient air conditioning solutions have a more pronounced effect on Electric vehicles than on gasoline vehicles.
- This reduces the driving range.
- Peltier Thermoelectric cooler.
- Masterflux Compressor.



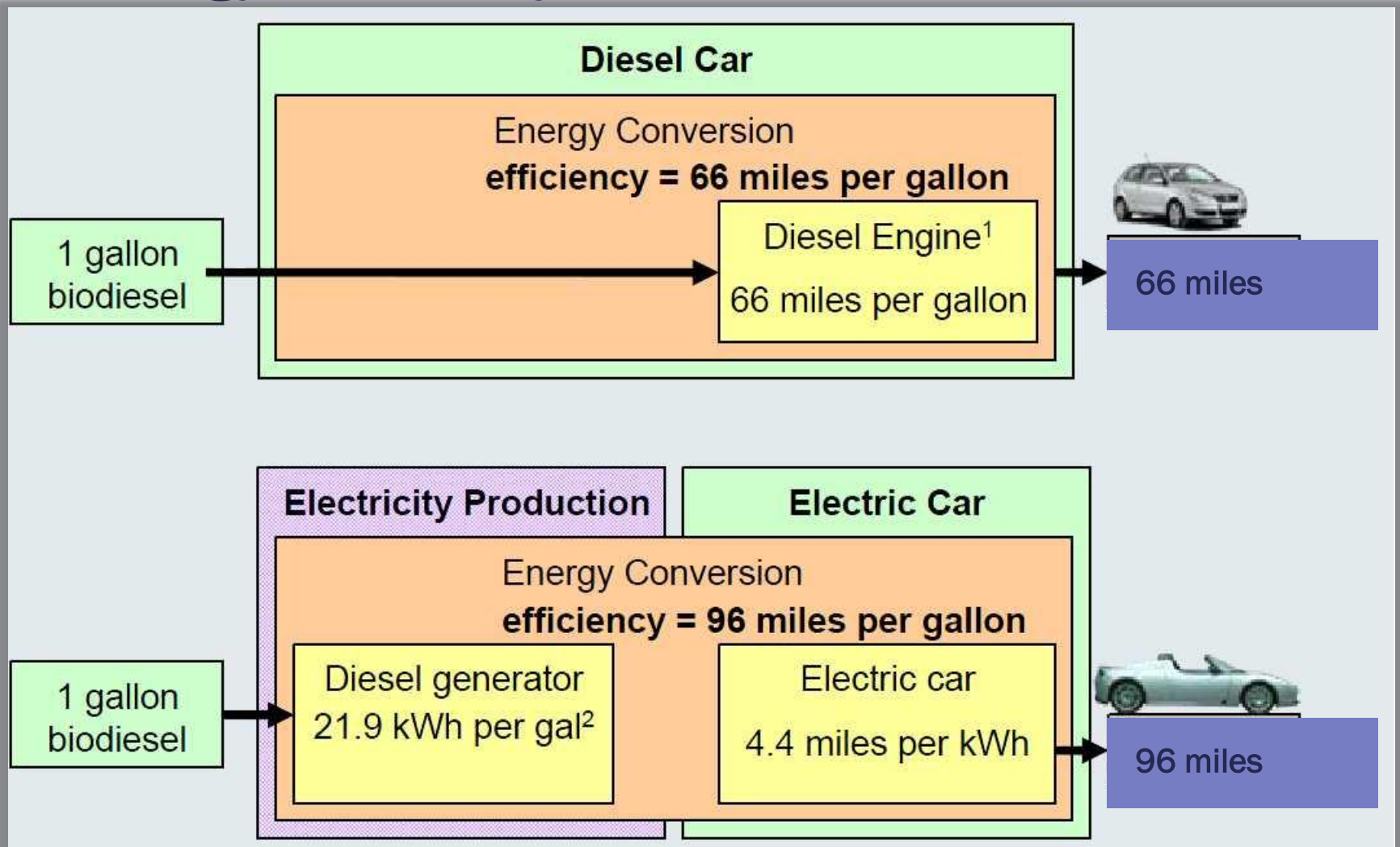
Ref: <http://www.electric-motors-price.info/vehicle-air-conditioning/>



Ref: <http://www.peltier-info.com>

# Strengths

## ➤ Energy Efficiency



## ➤ Running Costs

- 0.03 – 0.04 \$/mile.
- Extremely low as compared to gasoline cars.
- Motors last long.

## ➤ Reduced maintenance

- No motor oil or oil filters to change.
- No Smog equipment to check.
- No Engine Servicing required.

## ➤ Environment friendly

- Zero emissions.
- Very low sound.



# FUTURE DEVELOPMENTS

## ❖ Improved Batteries

- ✓ Lithium Polymer.
- ✓ Zinc Air Batteries.
- ✓ Lithium Cobalt Metal Oxide.

## ❖ Hydrogen Economy

## ❖ Other Storage methods

- SuperCapacitors(Electric Double layer Capacitors).
- Flywheel Energy Storage.

## ❖ Hybrid Vehicles

## ❖ Solar Vehicles



### SuperCapacitors

Courtesy: [http://en.wikipedia.org/wiki/Electric\\_double-layer\\_capacitor](http://en.wikipedia.org/wiki/Electric_double-layer_capacitor)



### NASA G2 Flywheel

Courtesy: [en.wikipedia.org/wiki/flywheel](http://en.wikipedia.org/wiki/flywheel)



**Solar Electric Vehicles** *Courtesy: en.wikipedia.org*



**Ford Escape Hybrid**  
*Courtesy: en.wikipedia.org*



**Chevrolet Volt Hybrid**  
*Courtesy: en.wikipedia.org*

# REFERENCES

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- ❑ <http://www.peltier-info.com>.

**Questions ???**

**THANK YOU**